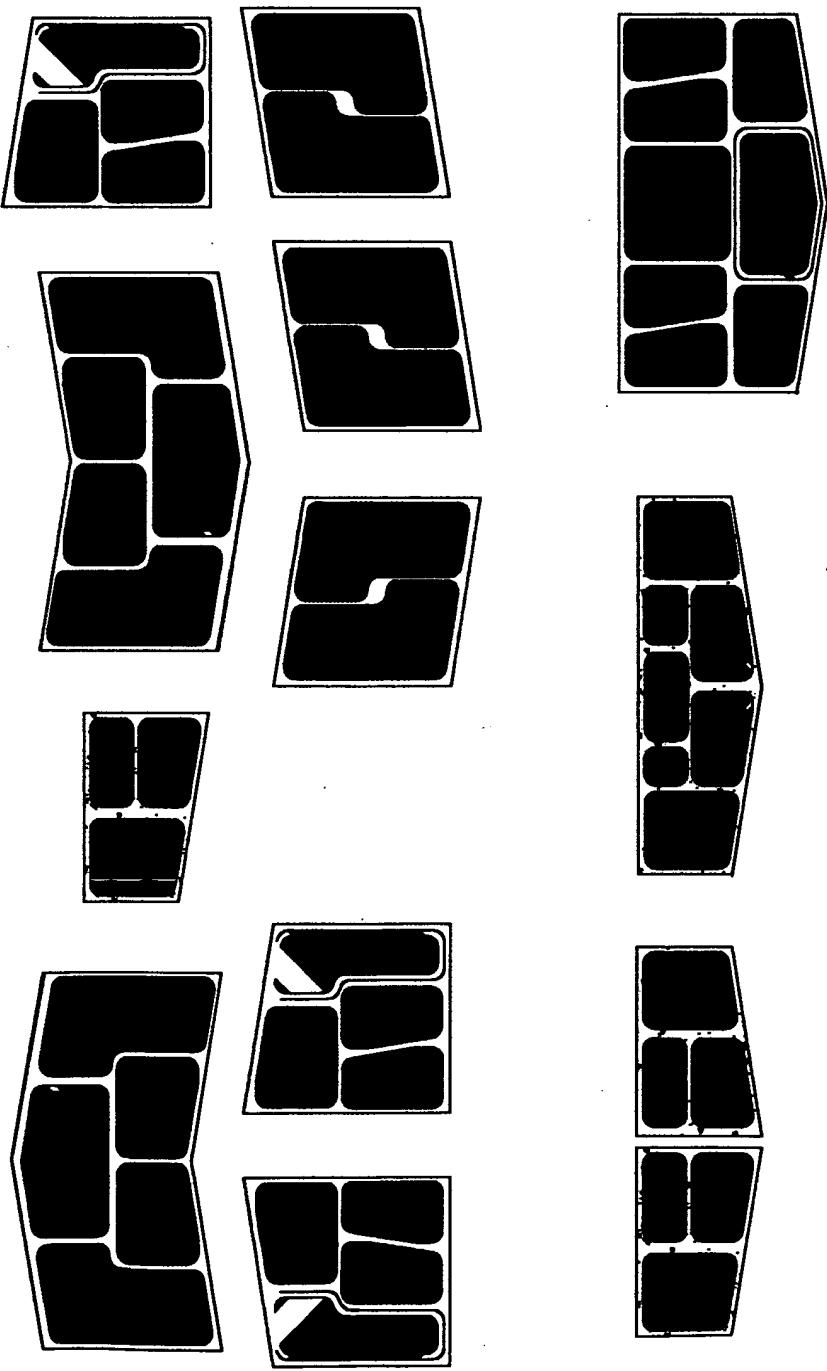


Different configurations of retaining wall units used to lay up a wall

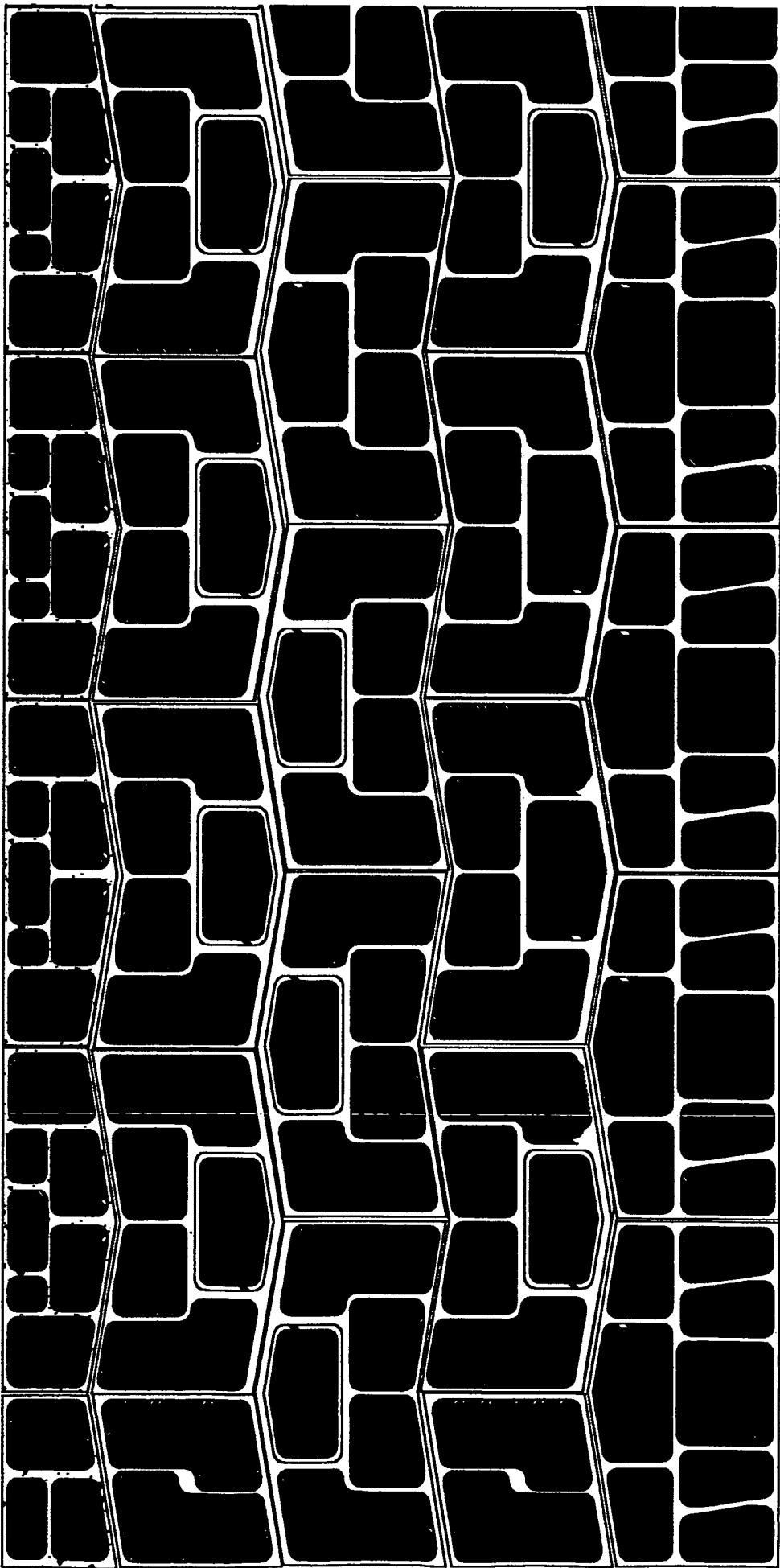
Top view



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Impressed face concrete retail
wall unit
Michael J. Wardell

Sample will be used to detect whether the sample is from a normal or a contaminated distribution.



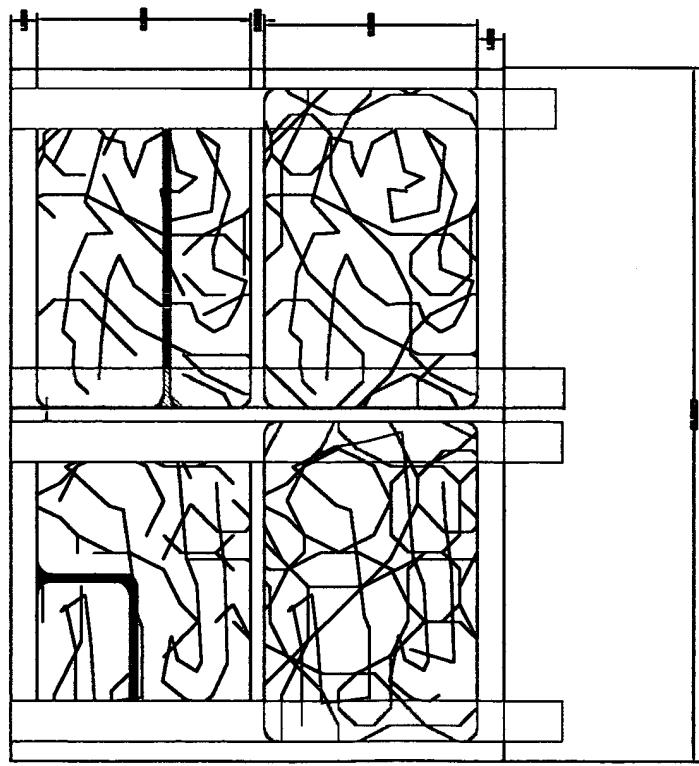
Page 3

Retaining wall units in a
mold configuration

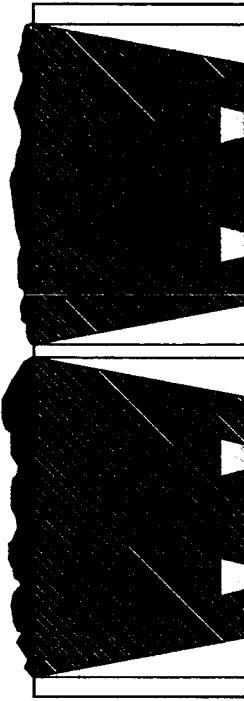
Impressed face
concrete retaining wall
unit.
Michael J. Vandell

How the units are manufactured with
the horizontal cores. When removed
they will leave voids in the mold
allowing the unit to be stripped out
the bottom of the mold.

Top view



The red and green areas show the
forming fingers of the horizontal
cores. These will be voids when
removed from the mold



End view of retaining wall units

Page 4

Impressed face concrete retaining

wall unit

Michael J Wardell

When the units are laid up dry stacked the
chamfer made by the horizontal core doesn't
show on the face in either a straight or
radius wall

Sample wall showing a stone face impressed into the face of the unit

